

ILL THRU 1N-3 PLATE  
-16 UNC-3B THD THRU  
STE. CSK .050 x 45° (2) PLCS.

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T101912

2 3/8 INCH FLAT WASHER (CAD PLATED) STEEL COMMERCIAL (AN 960-6K6)  
2 5/16 UNC-3A BOLT (CAD PLATED) STEEL COMMERCIAL (MS20074-06-20)

5000 4240  
DW 4/3/09

PART OR IDENTIFYING NO.	CODE IDENT NO.	NOMENCLATURE OR DESCRIPTION	STOCK SIZE	MATERIAL	PARTS LIST	
					PLATE	PLATE
T101912-5		1 1/4 x 4 7/8	1 1/4 x 4 7/8	AISI-01 STEEL	COMMERCIAL	A
T101912-3				AISI-01 STEEL	COMMERCIAL	
T101912		PLATE ASSY				
UNLESS OTHERWISE SPECIFIED: 1. MARK PER BPS FW 4050 2. BREAK ALL SHARP EDGES 015 x 45° OR .015 R 3. TORQUE PER BPS FW 4078 4. SAFETY PER BPS FW 4043 5. DIMENSIONAL LIMITS APPLY AFTER PLATING						
APPLICABLE DOCUMENTS: ABBREVIATIONS PER MIL-S-1D-12 DIMENSIONING AND TOLERANCING PER USAS T14.5 ELECTRICAL SYMBOLS PER USAS Y32.2 ELECTRICAL RFF DESIGNATIONS PER USAS Y32.16						
MATERIAL SPEC FINISH CODE C99-0000-0011						
CONTRACT NUMBER: DAAJ01-73-C-0248 DRAWN: J. ALCON 9-21-73 CHECKED: _____ STRESS: Roselce 10/13/73 WEIGHTS: GROUP END: 10/13/73 DER: _____ MET. DESIGN: _____ PROJECT: C. DAULS 10/13/73 CUSTOMER: _____						
BELL HELICOPTER COMPANY POST OFFICE BOX 1000 • DALLAS, TEXAS 75238-1000						
TITLE: PLATE ASSY-PINION REMOVAL						
ITEM SIZE		CODE IDENT NO.	PLATE NO.			
F		97499	T101912			
SCALE: 1/160 SHEET 1 OF						

NOTES:

1. T101912 PLATE ASSY IS USED TO REMOVE 214-040-036 PINION GEAR FROM 214-040-118 TRIPLEX BEARING.
2. HEAT TREAT TO ROCKWELL Rc ~~58-62~~ PER SPEC. MIL-H-6875.

45-50  
20W  
4/3/09

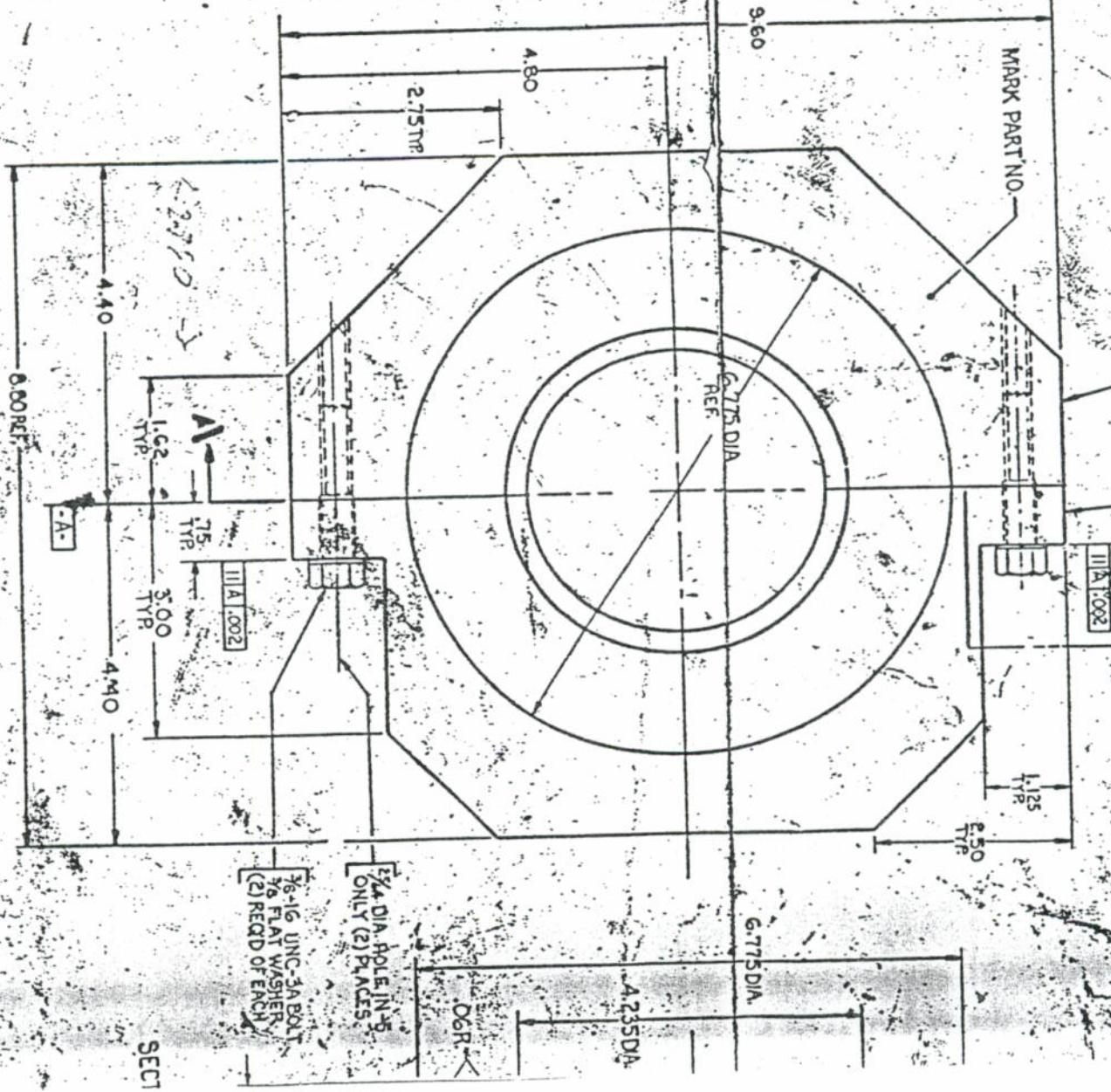
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DATE: 4/14/09 INT: fee  
8/16/09 fee

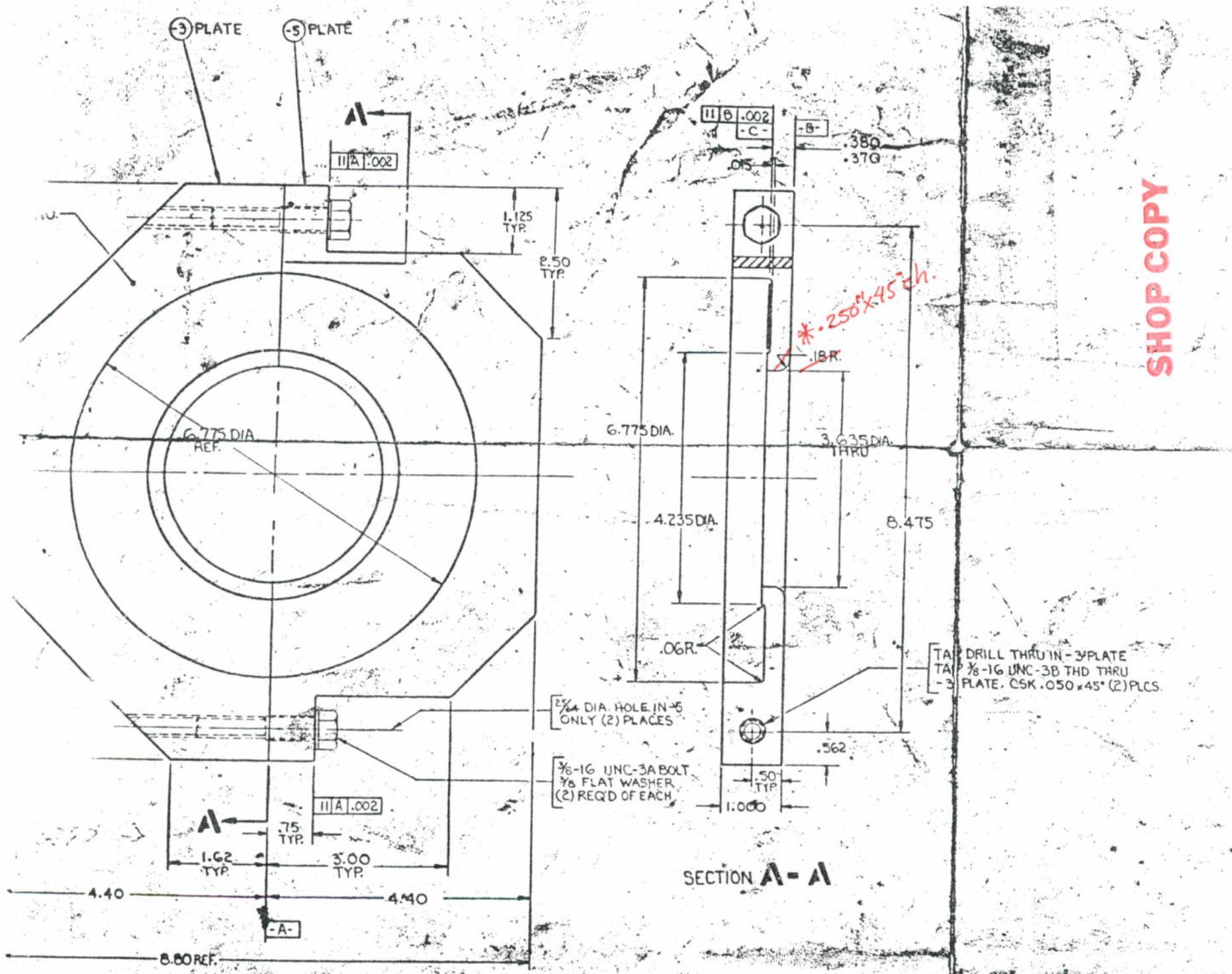
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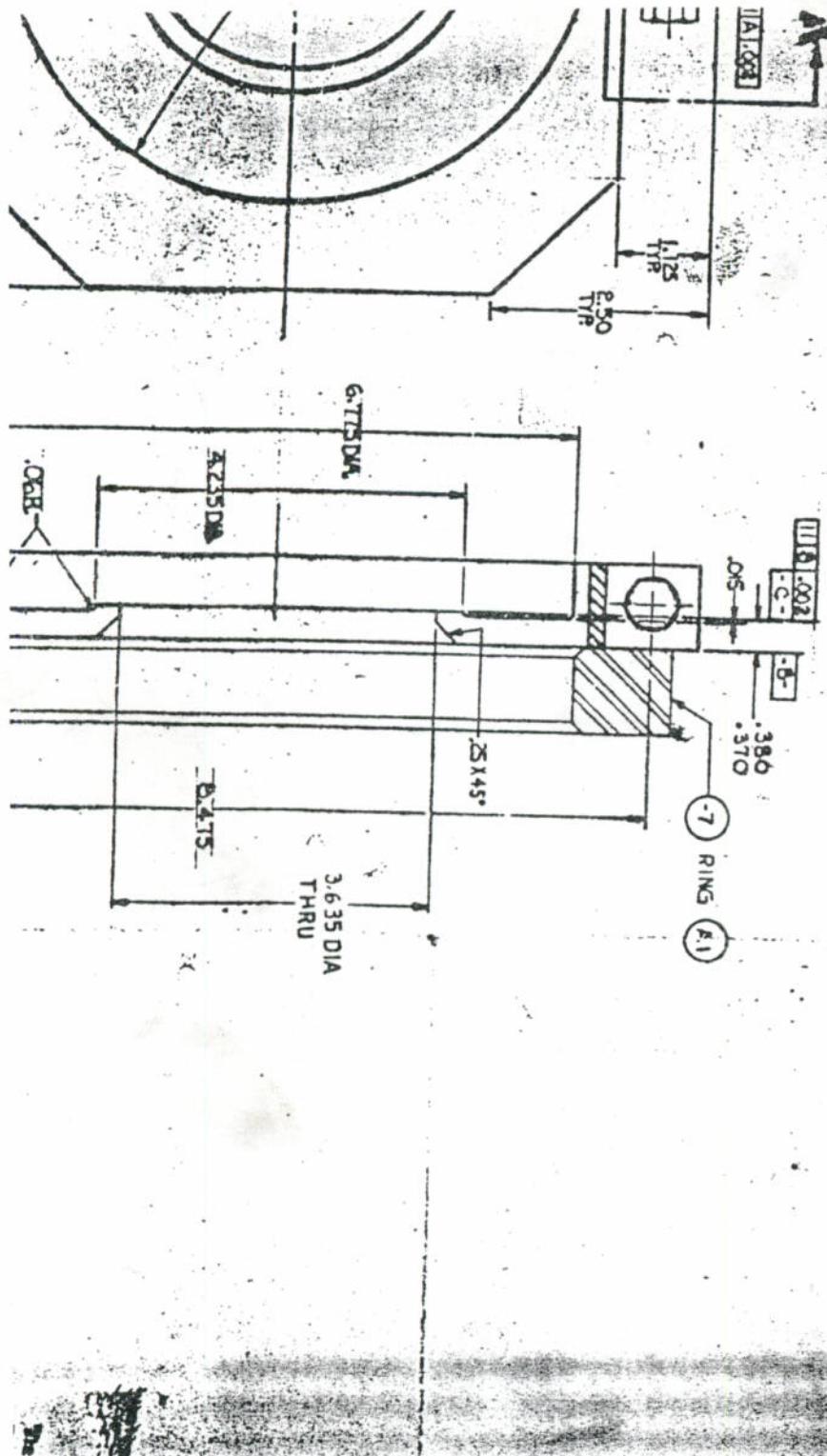
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(A) DETAIL OF -7 RING  
SCALE: 1/2



Tool Stock  
~~Ort~~ 4345

16/01

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8/10/09 BART